

Operating Instructions



Bostik



TG4X Hot Melt Glue Gun



Specification:

Power rating: 100-240 VAC, 50-60Hz, 29W(200W)

Operating Temperature: 193°C (380°F)

For best results use with Bostik genuine glue sticks

READ SAFETY RULES AND INSTRUCTIONS CAREFULLY BEFORE USE!

Warning Note:

1. This appliance is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision by a person responsible for their safety.
2. When using this hot melt glue gun, always follow basic safety precautions. This will reduce the possibility of accidental injury due to burns or electrical shock.
3. Always wear safety glasses and protective gloves and clothing. Long sleeve shirts and pants.

Instructions for use

- 1.** Attach the included metal stand to the front of the Glue Gun.
- 2.** Unwind cord and plug into electrical outlet.
- 3.** Insert Bostik 6303 Hot Melt glue stick through metal guide and into inlet at rear of gun – pressing in as far as possible.
- 4.** Switch on and ensure “Power On” indicator is illuminated. Do not touch nozzle or body of inlet tube as heat builds up quickly and internal operating temperature will reach 200°C.
- 5.** The gun is ready to operate 3-4 minutes after power is switched on.
- 6.** Gently squeeze the gun’s trigger. The amount of melted adhesive extruded through the nozzle can be adjusted with the included adjusting screw. Do not attempt to force the glue stick through the heat chamber by applying excessive pressure on the trigger. Should you encounter firm resistance to trigger pressure, it is an indication that you are attempting to force glue through the chamber faster than the gun’s capacity to melt the glue stick.
- 7.** From the moment you apply the glue to the area to be covered, you have 15 seconds of “open time” in which to make the bond. Do not try to cover too large an area. After 60 seconds, the glue will have reached 90% of its bond capacity. It is NOT necessary to use clamps or other holding devices.
- 8.** When resting gun always place the gun upright on the included metal stand, keeping the gun in an upright position. DO NOT lay the unit down on its side when in use or whilst cooling down as this will cause gun failure.

9. When you have finished using the glue gun, unplug it and allow the Hot Melt glue stick to remain in the gun.

The glue can be reheated repeatedly without affecting its bonding ability. **DO NOT ATTEMPT TO REMOVE GLUE STICK FROM REAR OF GUN AT ANY TIME.**

10. Store the gun in a suitable place. Remember the upper body and nozzle will be hot after use so please allow to cool before storage.

Warning:

1. *If the supply cord is damaged it must be replaced by the manufacturer, its service agent or similar qualified person in order to avoid a hazard.*

2. *This tool must be placed on its stand when not in use.*

3. *A fire may result if the appliance is not used with care:*

- Be careful when using the appliance in places where there are combustible materials.

- Do not apply to the same place for a long time.

- Do not use in presence of an explosive atmosphere.

- Be aware that heat may be conducted to combustible materials that are out of sight.

- Place the appliance on its stand after use and allow it to cool down before storage and do not leave the appliance unattended when it is switched on.

TG4X features:

- 29W (200 watts) PTC heater for reliable heating performance.
- Solid handle set and light weight.
- Unique effort-saving trigger.
- Supportive self-stand.



Stroke adjuster

Effort saving
trigger

Self-supporting stand

On/off switch

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